

Preparation for Overhaul

CONTINUOUSLY VARIABLE TRANSMISSION

31.Preparation for Overhaul

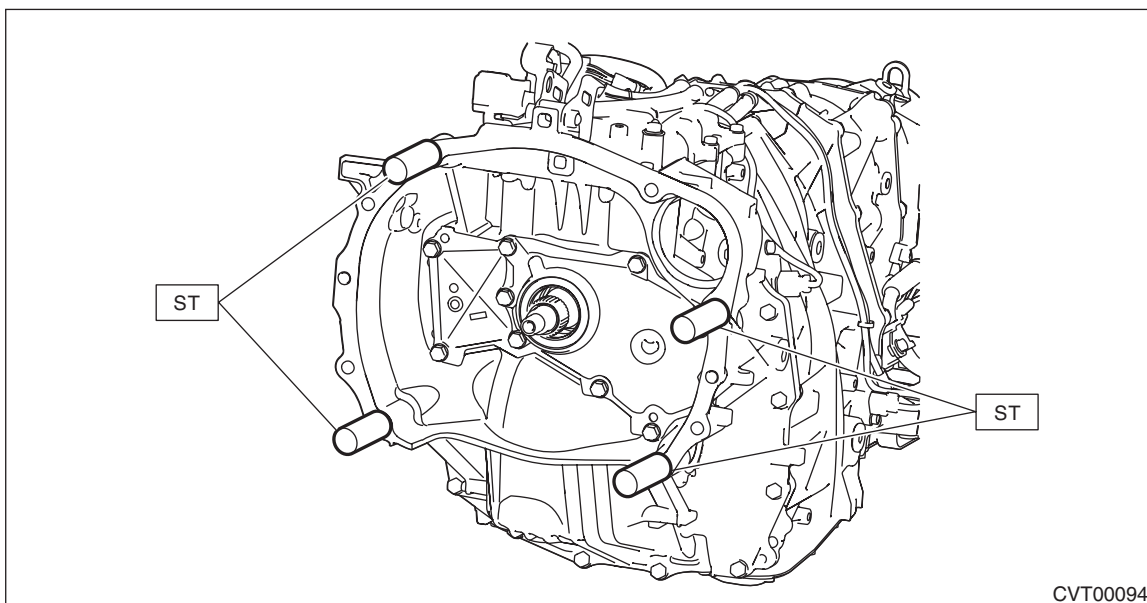
A: GENERAL DESCRIPTION

Before disassembling and assembling the transmission, follow the following procedures to prepare.

B: PROCEDURE

- 1) Clean the transmission exterior.
- 2) Remove the torque converter assembly. <Ref. to CVT(TH58A)-178, Torque Converter Assembly.>
- 3) Attach the ST on the transmission.

ST 18632AA000 STAND ASSY



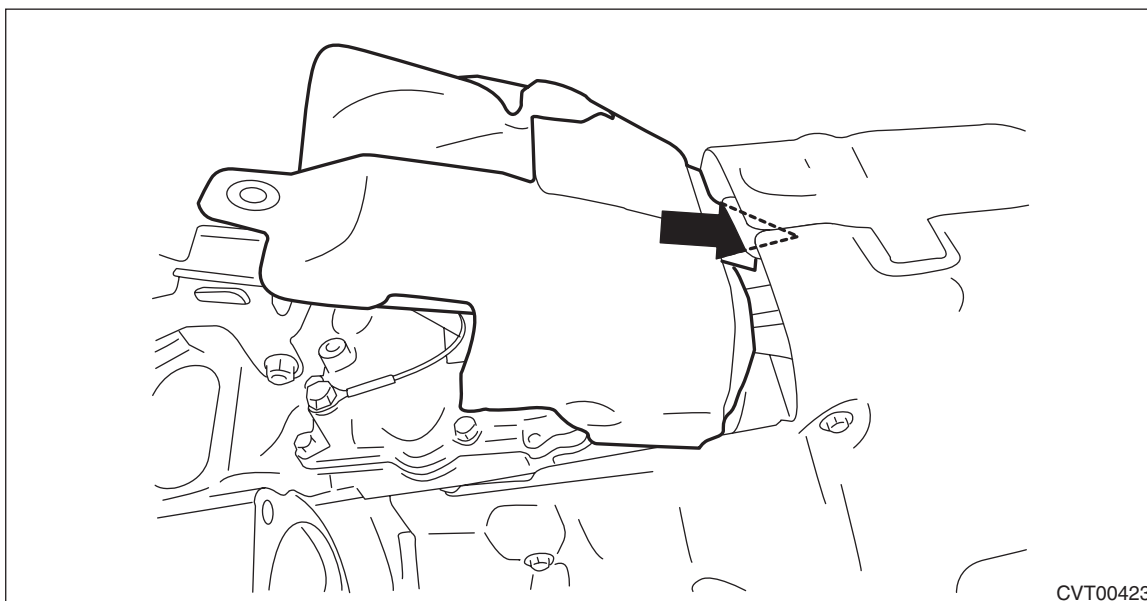
- 4) Remove the transmission case cover on the transmission upper side.

NOTE:

After the transmission case cover (large) is installed, insert the transmission case cover (small) between the transmission case cover (large) and the transmission to install.

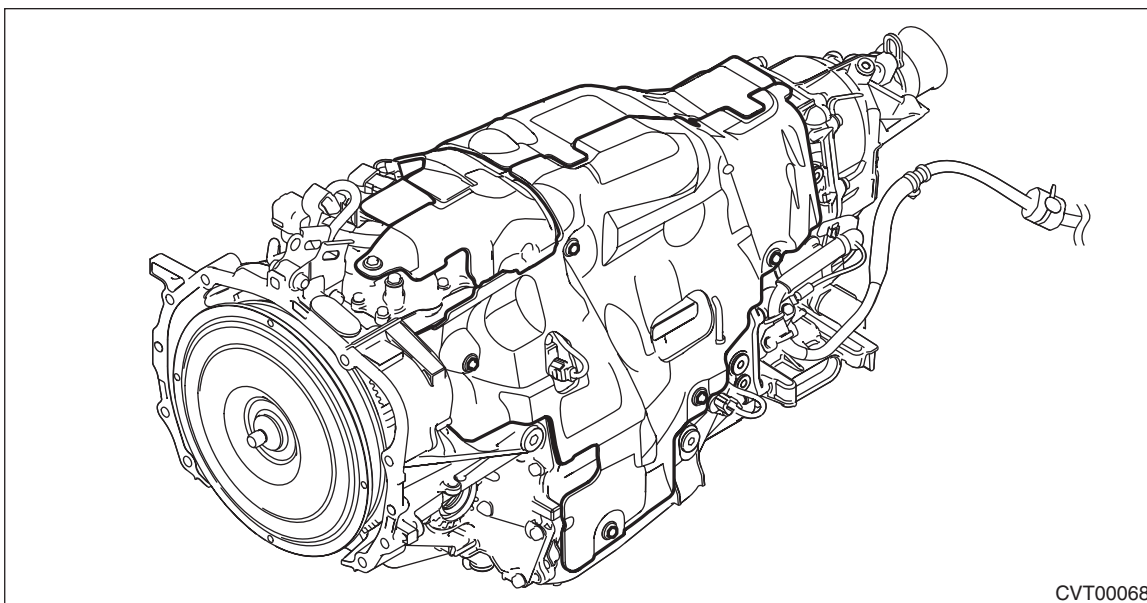
Tightening torque:

8 N·m (0.8 kgf-m, 5.9 ft-lb)



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5) Place the transmission assembly on end.

6) When completely overhauling the transmission, refill it with CVTF through the transmission right side plug, and install the plug.

CAUTION:

- Always use specified CVTF. Using other fluid will cause malfunction. <Ref. to CVT(TH58A)-4, HYDRAULIC CONTROL AND LUBRICATION, SPECIFICATION, General Description.>
- After the transmission is installed to the engine, be sure to adjust the CVTF level.

NOTE:

Use a new gasket.

Tightening torque:

50 N·m (5.1 kgf-m, 36.9 ft-lb)

